

# Recycling Strategies for Sulfide-Based All-Solid-State Lithium-Ion Batteries

E. Drude, B. Friedrich

RWTH Aachen University, Institute for Process Metallurgically and Metal Recycling | Intzestr. 3, 52056 Aachen  
Mail: [e.drude@rwth-aachen.de](mailto:e.drude@rwth-aachen.de) | Phone: +49 241 80 95855

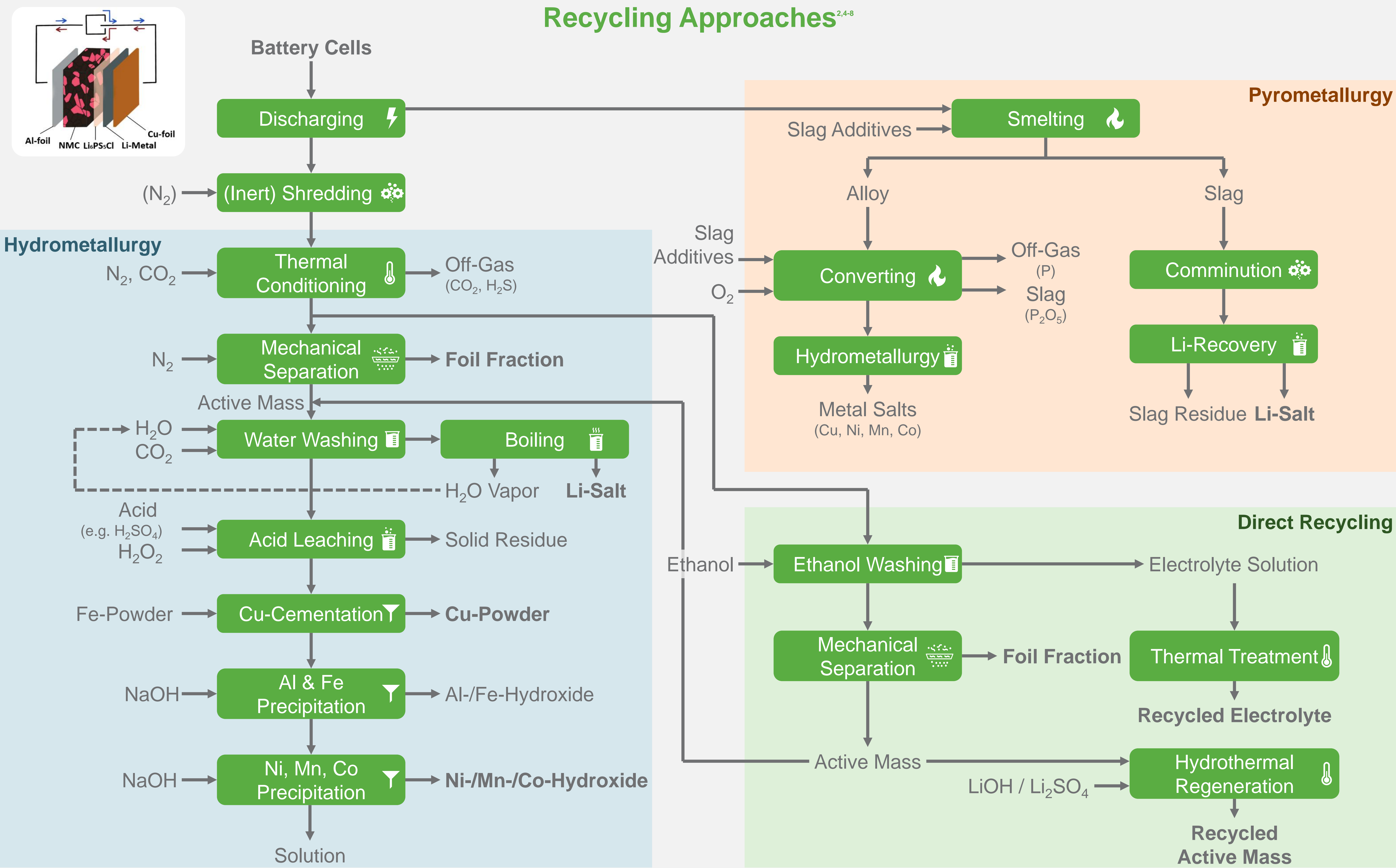


## Motivation

- the development of sulfide-based all-solid-state battery cells holds significant potential to be a promising alternative to liquid electrolyte batteries due to better overall safety, fast-charging capability, and battery capacity
- Containing a high variety of critical and strategic raw materials (Al, Co, Li, Mn, P, (Cu), (Ni))<sup>1</sup>, a comprehensive recycling design is needed to ensure compliance with EU regulations<sup>3</sup> and high recycling efficiencies for all those elements

## State of Research

- Recycling approaches for solid-state sulfide batteries have barely been investigated
- For batteries with liquid electrolytes, there are already industrially established recycling processes that can potentially be transferred to solid-state batteries.
- metallic lithium electrode and the solid sulfide-electrolyte require special demands on the recycling process due to fire/explosion risk and toxic gas release in contact with air or humidity



## References

<sup>1</sup>Grohol et al. (2023): Study on the Critical Raw Materials for the EU 2023: Final Report. Luxembourg 2023

<sup>2</sup>Harper et al. (2023): Roadmap for a sustainable circular economy in lithium-ion and future battery technologies. In: *J. Phys. Energy*, vol. 5, no. 2, p. 021501. DOI: 10.1088/2515-7655/acaa57.

<sup>3</sup>Proposal for a Regulation of the European Parliament and of the Council Concerning Batteries and Waste Batteries, Repealing Directive 2006/66/EC and Amending Regulation (EU) No 2019/1020, 2020.

<sup>4</sup>Ruhl et al. (2021): Impact of Solvent Treatment of the Superionic Argyrodite Li<sub>6</sub>PS<sub>5</sub>Cl on Solid-State Battery Performance. In: *Adv Energy Sustain Res*, vol. 2, no. 2, p. 2000077. DOI: 10.1002/aesr.202000077

<sup>5</sup>Schwich et al. (2022): Environmentally Friendly Recovery of Lithium from Lithium–Sulfur Batteries. In: *Metals*, vol. 12, no. 7, p. 1108. DOI: 10.3390/met12071108

<sup>6</sup>Tan et al. (2020): Sustainable design of fully recyclable all solid-state batteries. In: *MRS Energy & Sustainability*, vol. 7, no. 1. DOI: 10.1557/mre.2020.25

<sup>7</sup>Wang et al. (2018): High-Conductivity Argyrodite Li<sub>6</sub>PS<sub>5</sub>Cl Solid Electrolytes Prepared via Optimized Sintering Processes for All-Solid-State Lithium-Sulfur Batteries. In: *ACS applied materials & interfaces*, vol. 10, no. 49, p. 42279. DOI: 10.1021/acsami.8b15121

<sup>8</sup>Wang et al. (2015): Development of a Highly Efficient Hydrometallurgical Recycling Process for Automotive Li-Ion Batteries. In: *J. Sustain. Metall.*, vol. 1, no. 2, p. 168. DOI: 10.1007/s40831-015-0016-6

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