### EMC 2007, June 11-14, Düsseldorf - Germany



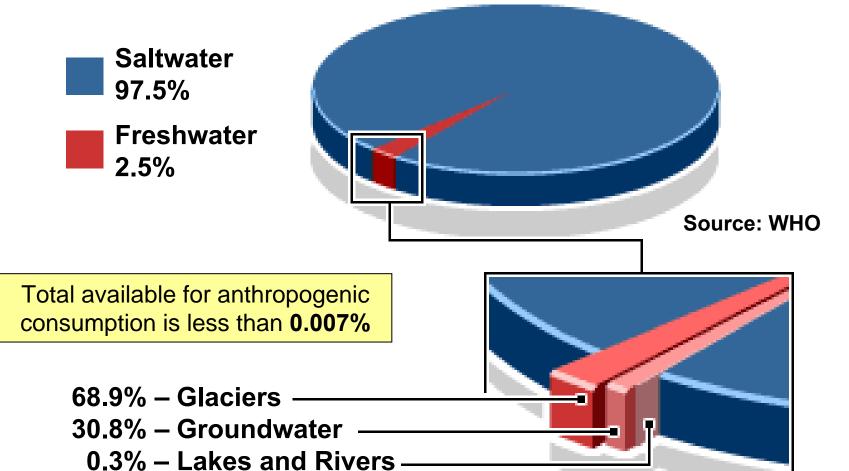


# Drawbacks & Opportunities of Electrocoagulation Technology in the Wastewater Treatment

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### **World Water Supply**







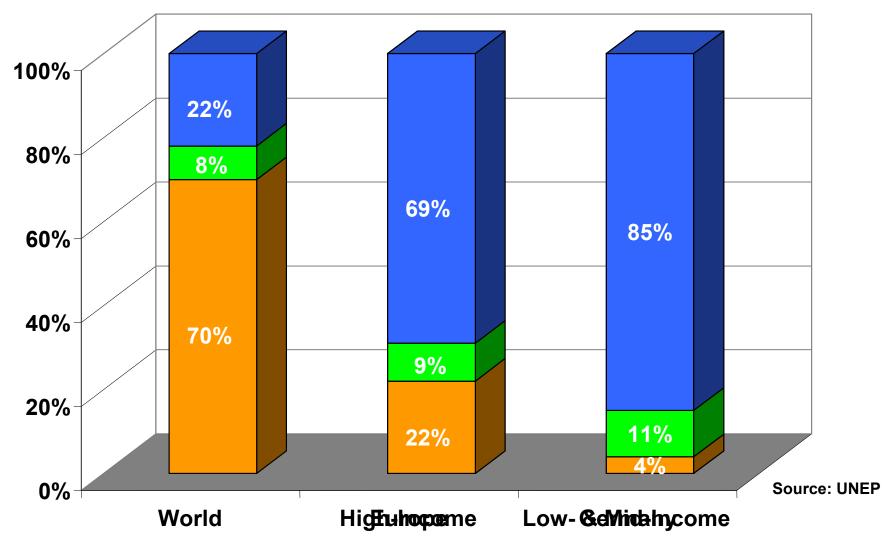
#### **World Water Use**

[Km<sup>3</sup>/a] In 2020, 17% more water than is available will be required to feed the world 4000 Reservoir losses 3000 Industry . Domestic -2000 **Agriculture** 1000 1900 1940 1980 1920 1960 2000 [Year] **Source: FAO Aquastat** 



## **Competing Water Uses**

A compromise concerning Sustainable Water Reuse Practices must be found



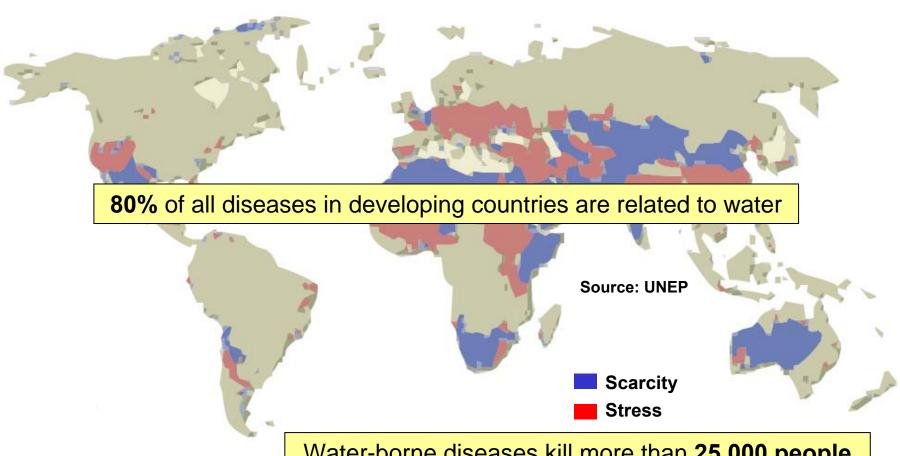


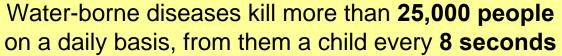




#### **Predicted World Water Scarcity & Stress in 2025**

50% of world's population do not have access to adequate sanitation (2.64 B.)20% do not have sustainable access to safe drinking water (1.0 B.)

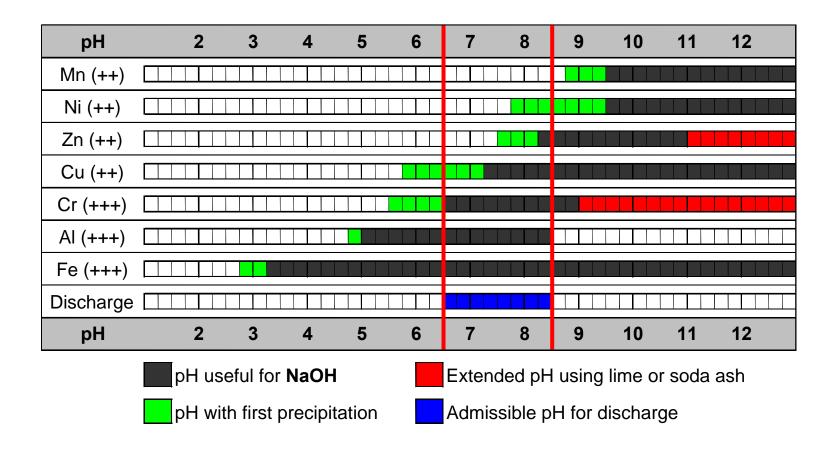








#### **Lack of Efficiency in Industrial Wastewater Treatment**

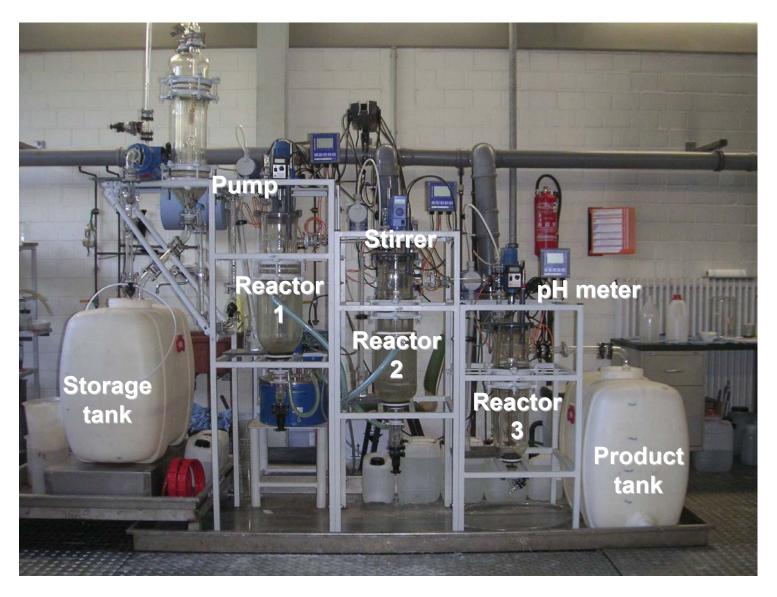


Some heavy metals like **Manganese (Mn)**, force the precipitation process to go over the neutral range in order to achieve their removal





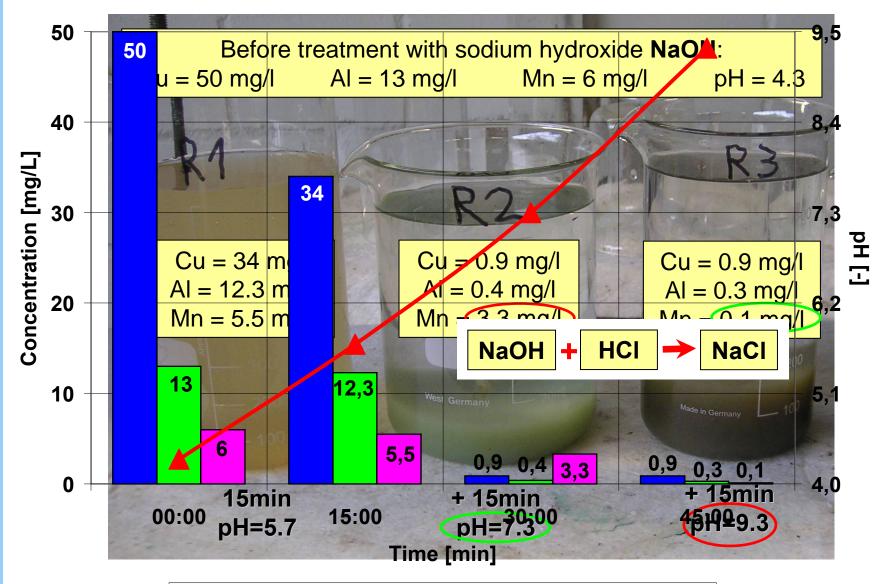
### **Wastewater Treatment using a Precipitation Line**







#### **Hydroxide Precipitation of Copper Production Effluents**



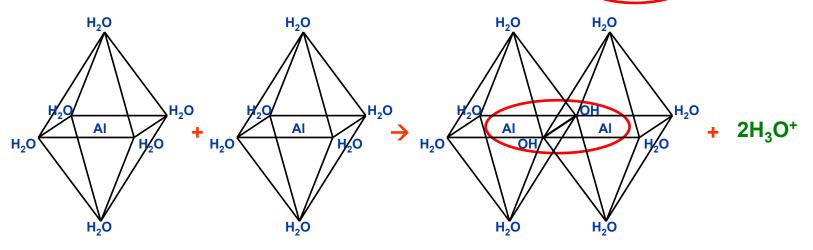






### **Proposed Electrocoagulation Mechanism**

$$2 \text{ AI}(H_2O)_6^{3+} \rightarrow \text{ AI}_2(OH)_2(H_2O)_8^{4+} + 2H_3O^+ = 8 H_2O + \text{ AI}_{OH}^{OH} \text{ AI} + 2H_3O^+$$



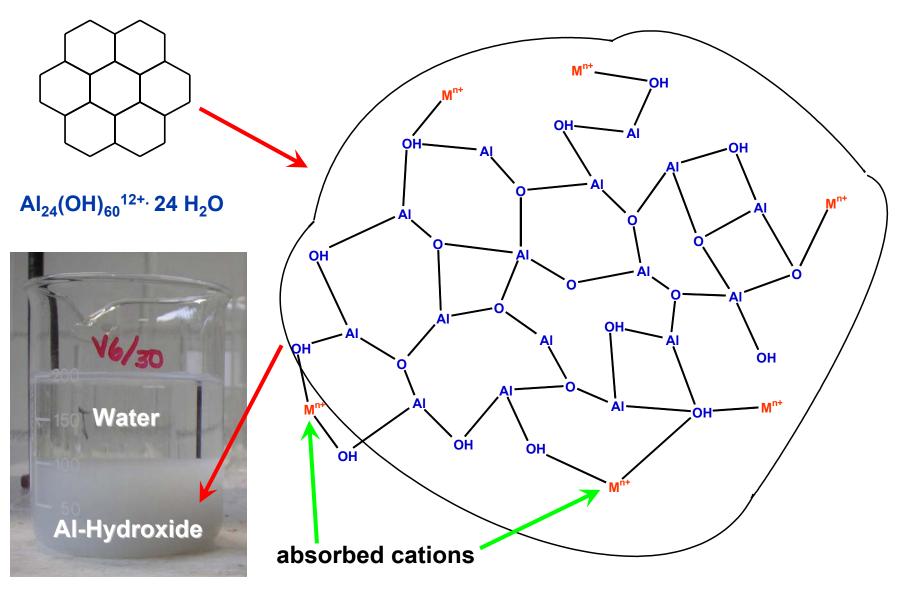
#### **Hydrolysis, Condensation & Complexation**

$$AI_{2}(OH)_{2}(H_{2}O)_{8}^{4+} \rightarrow AI_{6}(OH)_{12}(H_{2}O)_{12}^{6+} \rightarrow AI_{10}(OH)_{22}(H_{2}O)_{16}^{8+} \rightarrow AI_{24}(OH)_{60}(H_{2}O)_{24}^{12+}$$





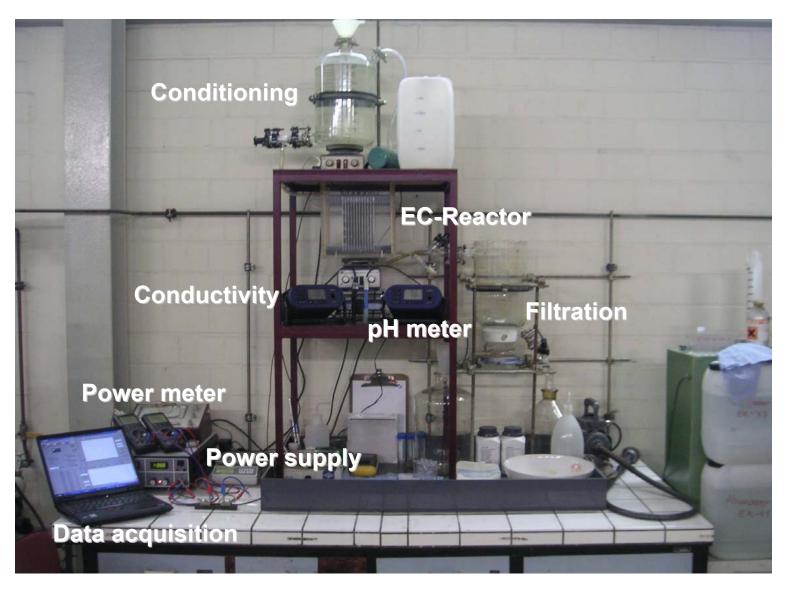
## **Absorption Principle of Aluminium Hydroxide**







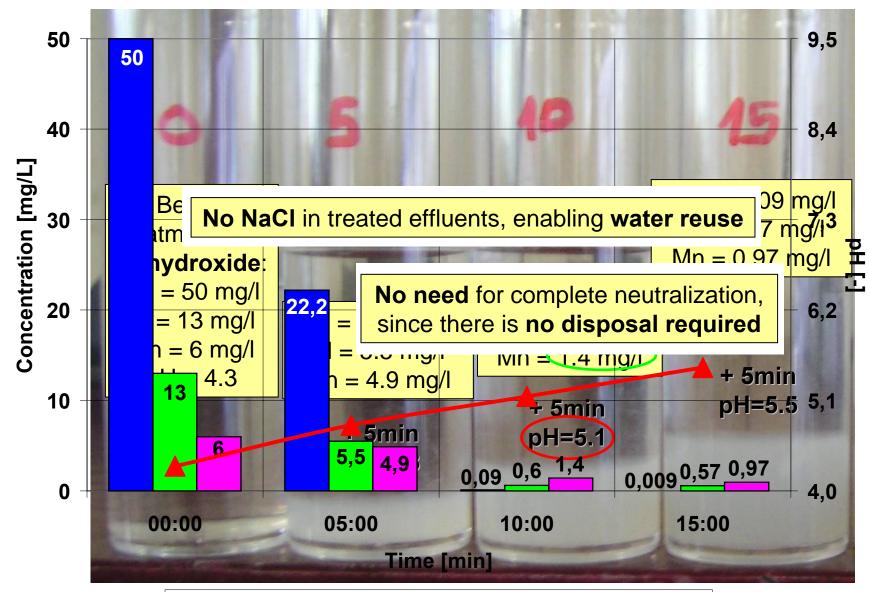
### Wastewater Treat. using an Electrocoagulation System







#### **Electrocoagulation Treat. of Copper Production Effluents**

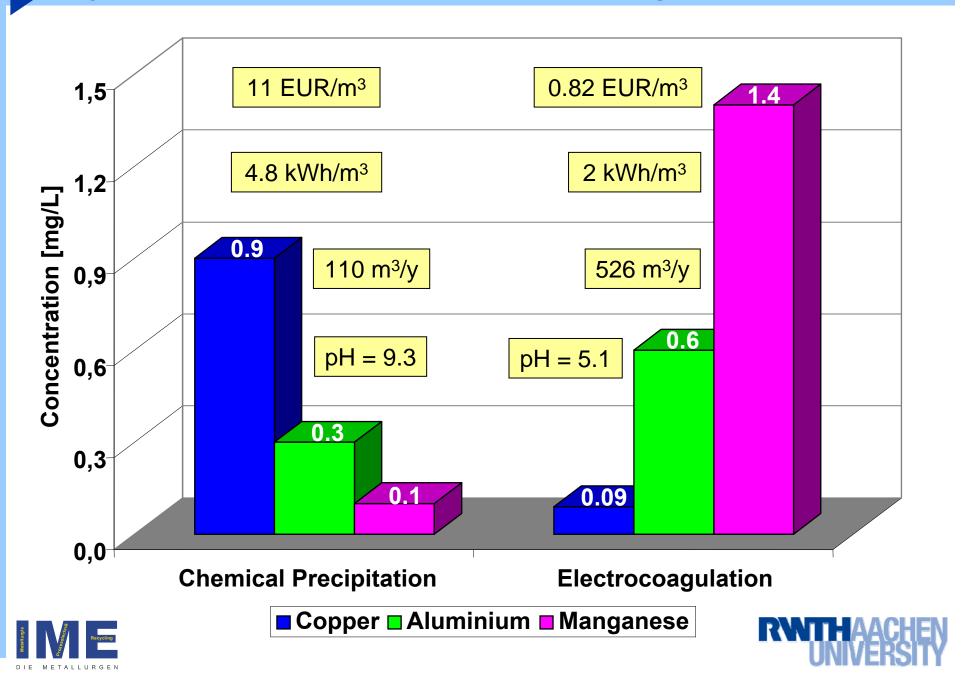




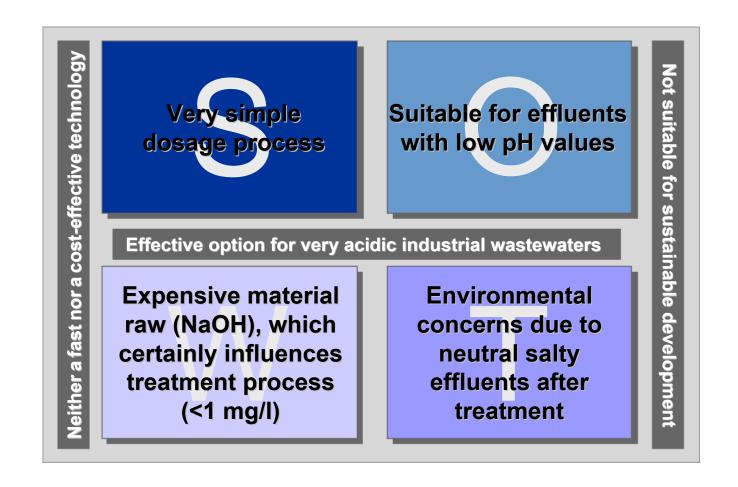




### Hydroxide Precipitation vs. Electrocoagulation



### **SWOT Analysis – Hydroxide Precipitation**







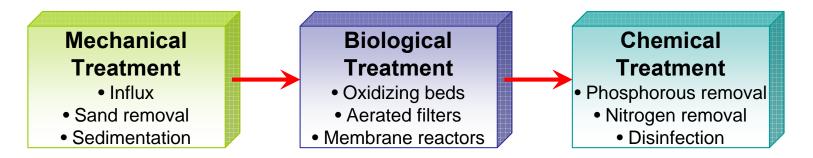
### **SWOT Analysis – Electrocoagulation**

Low energy demand Reliable fast & cost-effective technology **Higher efficiencies** Suitable for sustainable development per cubic meter & regarding material best metal removal raw usage and at higher flow rates disposal cost (0.09 mg/l Cu) Best option for the majority of industrial wastewaters **Uncertainties as** regards renewable May require external pH conditioning for energy resources required to drive some effluents the EC-process

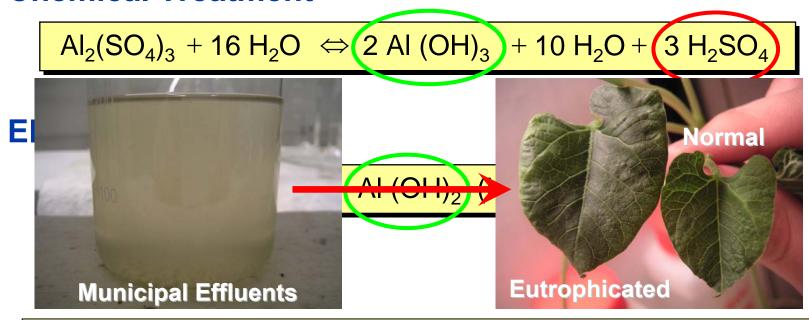




### **Lack of Efficiency in Municipal Wastewater Treatment**



#### **Chemical Treatment**



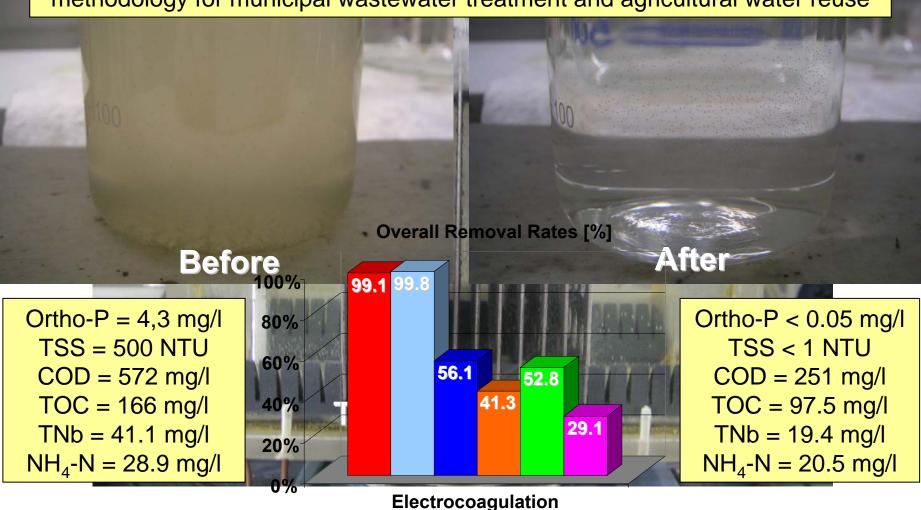
Excess of nutrients as **Phosphor** and **Nitrogen** causes **Eutrophication** 





#### **Electrocoagulation Treatment of Municipal Wastewater**

Phosphor **Ortho-P** and suspended solid **TSS** removal up to **100%**, as well as over **50%** organic loads removal like **COD**, **TOC**, **TNb**; providing a sustainable methodology for municipal wastewater treatment and agricultural water reuse



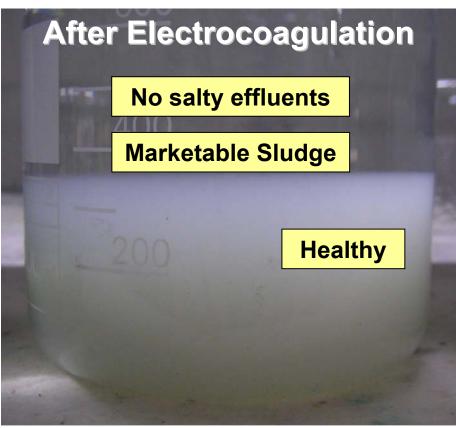






#### **Conclusions – Sustainable Water Reuse Practices**



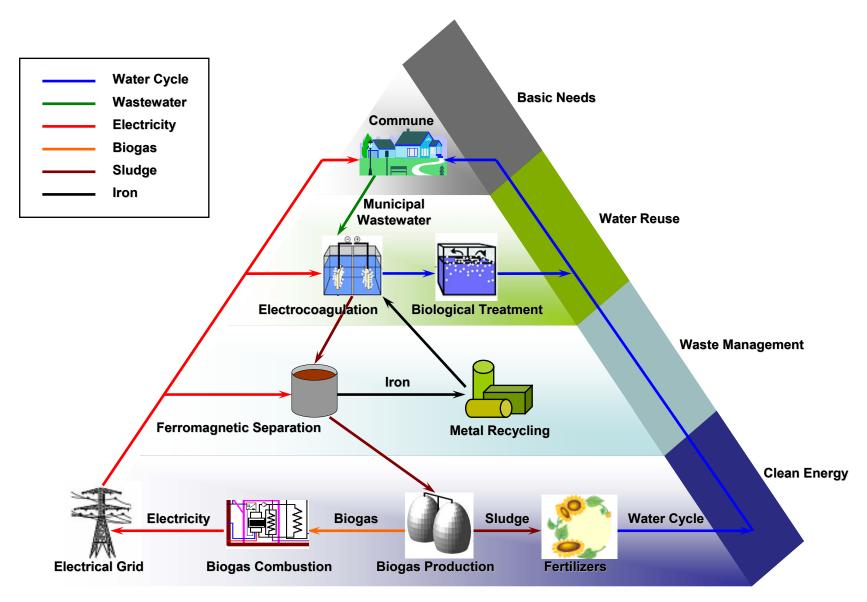


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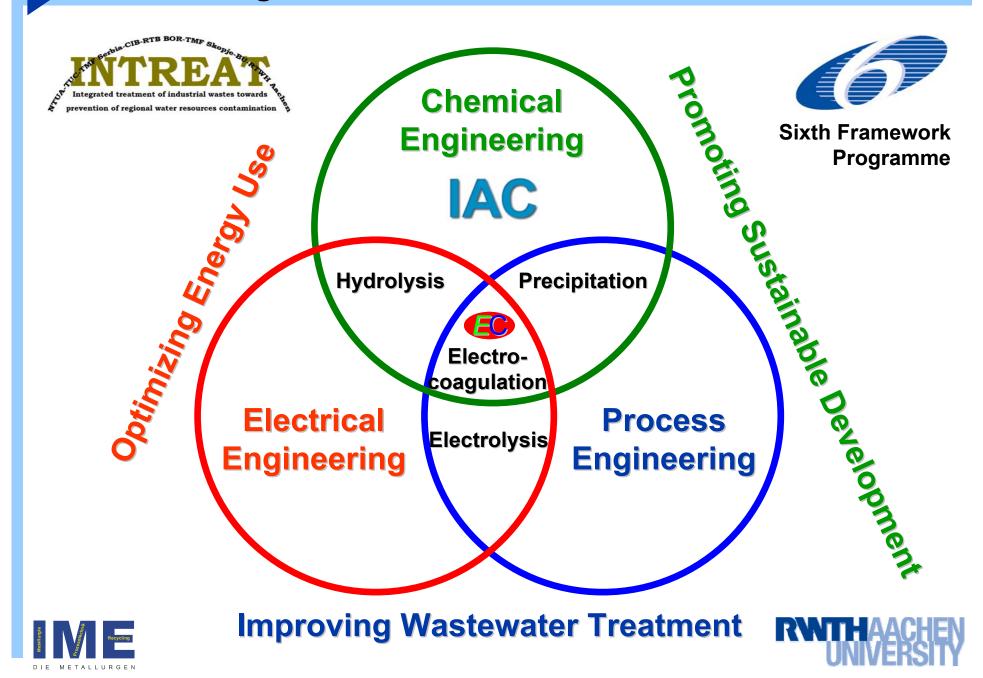
### **Outlook – Sustainable Water Management Concept**







### **Acknowledgements**



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# Thank you for your attention.

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